

Procoat Oil Based Enamel Finish Coat

Product	Procoat Oil Based Enamel Finish Coat PR340/341/342	
Description	Procoat Oil Based Enamel Finish Coat is a premium oil based enamel paint in a gloss, semi gloss or satin finish for interior and exterior* applications. Formulated to provide a hardwearing, moisture resistant coating, it is suitable for use over both waterbased and oil based undercoats.	
	*For exterior applications, we recommend Procoat Oil Based Enamel Finish Coat in gloss only.	
Typical Uses	May be used on suitably prepared: <ul style="list-style-type: none"> - Timber - Gib® board - Old painted surfaces - Structural steel - Customwood 	
Physical Properties	Binder type	Alkyd resin
	Solvent	White spirits
	Colour	White, and colours tinted from white
	Finish	Gloss – 80% gloss Semi Gloss – 35% gloss Satin – 20% gloss
	Dry time	4 hours at 20°C
	Recoat time	16 hours at 20°C
	Number of coats	2
	Theoretical coverage	10-12m ² per litre per coat
	Rec. film thickness	100 microns per coat, WFT
	Thinning and clean up	Mineral turpentine
Preparation	Ensure surfaces are free from loose and flaking paint. Wash surfaces with a suitable cleaner such as sugar soap prior to painting to remove any oil, grease, dirt or other contaminants. Where there has been mould, treat with a mould remover.	
Application	Procoat Oil Based Enamel Finish Coat may be applied by brush, roller or spray. Airless spray – a 409 or 411 tip is recommended.	
	New timber	
	1. Apply 1 coat of Procoat Oil Based Primer Undercoat or 1 coat Aalto 3 in 1 Undercoat, and allow to dry overnight	
	2. Sand and thoroughly dust off to a smooth finish	
	3. Apply 2 coats Procoat Oil Based Enamel Finish Coat, allowing to dry overnight between coats	
	Repaints	
	1. Spot prime any bare timber with Procoat Oil Based Primer Undercoat	
	2. Apply 2 coats Procoat Oil Based Enamel Finish Coat, allowing to dry overnight between coats	
	Gib® board	
	1. Apply 1 coat Aalto Interior Sealer Undercoat, and allow to dry for 1 hour	
	2. Apply 1 coat Procoat Oil Based Primer Undercoat, and allow to dry overnight	
	3. Apply 2 coats Procoat Oil Based Enamel Finish Coat, allowing to dry overnight between coats	

Performance	<ul style="list-style-type: none">- Excellent gloss retention- Can be used over waterbased undercoats
Limitations	<ul style="list-style-type: none">- Due to poor alkali resistance, using on cementitious substrates or brick work is not recommended- When using on particle board, the wax content necessitates using Aalto 3 in 1 Undercoat as a first coat- Drying and appearance can be affected by application at low temperatures and high humidity
Health and Safety	<p>For detailed health and safety information refer to Material Safety Datasheet (MSDS)</p> <p>Usage</p> <ul style="list-style-type: none">- Provide adequate ventilation during use- Keep out of reach of children <p>Personal</p> <ul style="list-style-type: none">- Avoid contact with skin and eyes- Wash hands after use <p>Protective equipment</p> <ul style="list-style-type: none">- Wear protective eyewear and waterproof gloves- When spraying, wear dust mask or suitable respirator <p>Storage</p> <ul style="list-style-type: none">- Store away from direct sunlight
Health Effects	<p>If poisoning occurs, contact a doctor or Poisons Information Centre (NZ 0800 764 766). If swallowed: Rinse mouth with water. Do NOT induce vomiting. Give a glass of water. Eyes: If in eyes, hold eyes open, flush with running water for at least 15 minutes, Skin: If skin contact occurs, remove contaminated clothing and wash skin thoroughly. Inhaled: Remove from contaminated area.</p>
Spills and Disposal	<p>Do not allow spilt material to enter drains or other watercourses. Absorb spills with sand or other inert material. Do not pour leftover paint down the drain. Unwanted paint should be kept in a sealed container, such as an empty paint can, and disposed of via special waste collection services. Check with your local council regarding the disposal of empty paint containers. Empty paint containers should be left open in a well-ventilated area to dry out. When dry, recycle steel containers via steel can recycling programs. Disposal of empty paint containers via domestic recycling programs may vary between local authorities.</p>